Work Order February 24, 2010							H				Page 1
Revision ID: Item Name: M Start Date: 2 Required Date: 0	03687-1 MOUNT 4/02/2010 3/03/2010 eturn 2010 /	Start Qty: 2.00 Req'd Qty: 2.00 RA110004		Accept	Cust Item I			<b>    </b> s	etup Sta		
2	Process Plan QC:	1:	Date: 15 V2-2 4	Tooling: SPC (Y/N):		ate:		R	tun Sta	1188111811	
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr				77715	-	2.5	243	rumber	Stamp
D3687	Rev I	В									
QC Quality Control		QC5- Inspect part compl  Memo Orignal bate 1 x B46760 1x B45911 Inspect item		0.00				2			Jon. 24
Outsource2		Outsource process - NDT	per QS1038 4.1	0.00				CZ	101	3/11	2
Auguaree process - 141	71	Issue P/O	11711								

涯

## Work Order ID 56462

Page 2

Insp.

Stamp

February 24, 2010 12:12:52 PM Item ID: D3687-1 Accept Setup Start Revision ID: Item Name: MOUNT Stop Start Date: 24/02/2010 Start Qty: 2.00 Cust Item ID: Required Date: 03/03/2010 Req'd Qty: 2.00 Customer: Reference: return 2010 / RA110004 Run Start Approvals: Process Plan: Date: Tooling: Date: QC: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Draw Plan Reject Accept Reject Work Center ID Description Run Hours Number Rev. Code Qty Qty Number 120 Receive & Inspect for Damage & Mat'l Certs 0.00 CZ 10/3/11 Packaging Memo 0.00 Packaging Ensure NDT results are attached 130 QC5- Inspect part completeness to step on W/O 0.00 QC 0.00 Memo Quality Control

140

Packaging

Packaging

Identify as per dwg & Stock Location

)

Memo 0.00
Return to stock with the new batch #

0.00

10-3-12 5 (30

**MEDICA** 

THE COURSE

Hermania da (12.16)

Sequence, 10 Work entonin Direction (

re responsable graduate light

Reference in a second

green state of st

June (marks as a feath

PIER

your .

and the second

THE STATE OF STATE OF

## Work Order ID 56462

February 24, 2010 12:12:52 PM

Page 3

Item ID:

D3687-1

MOUNT

Revision ID:

Item Name:

Start Date:

24/02/2010

Required Date: 03/03/2010

Req'd Qty: 2.00

Reference:

Approvals:

Sequence ID/

Work Center ID

return 2010 / RA110004

Operation

Description

Start Qty: 2.00

Process Plan:

QC:

QC21- Final Inspection - Work Order Release

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/ Run Hours

0.00

Memo

Quality Control

Accept



Date:

Date:

Draw

Rev.

Plan

Code

Cust Item ID:

Customer:

Draw

Number

Setup Start

Stop



Run

Accept

Qty

Start



Stop

Qty



Reject Reject Insp. Number Stamp

10-3-12

Here A since the first the

## LIQUID PENETRANT TEST REPORT

P- 15319

FAMILY BRAND  MACINA PLUCY PENETRANT REMOVER  MINIMUM DIVELL TIME  MINIMUM DIVEL	ACUREN	TOTAL ORI
ACRES DE NOR DE CONTRE DE LA CONTRE DE LA CONTRE DE LA CONTRE DE C		PAGE / OF /
ADDRESS 27 AS COLORS STOLED ST	CLIENT DART AEW STACE	DATE MAZELY 11-2010 TIME AM & PM 0
ADDRESS  ADD	ATTENTION LINDA/CHANTEL	
ACCEPTANCE STD. 45 TWILLT REVIDATE DEC T  TEST DETAILS  METHOD  FINANCE STD. 45 TWILLT STD. 45 T	ADDRESS 1270 4BELDEEN 57.	
ACCEPTANCE STD. 45 TWILLT REVIDATE DEC T  TEST DETAILS  METHOD  FINANCE STD. 45 TWILLT STD. 45 T	MANKESBURY ON HOM 1K7	WORK LOCATION SHOP
PROJECT TEMBS EXAMINED  FOLIA CLOSS TUBLES  JOB DESCRIPTION  PROTEDURE NO. LT-00 AREV/DATE  2007  TSCHWIGUE NO. LT-70 ATE  AMTERIAL ALL DIAL ALL CLOSS TUBLES  SCOPE  FET DETAILS  MATERIAL ALL DIAL ALL CLOSS TUBLES  FOR ALL LINES ALL CLOSS TUBLES  FOR ALL LINES ALL CLOSS TUBLES  FOR ALL C		6 / 2 / 3 / 3 / 3 / 3 / 3 / 3 / 3 / 3 / 3
JOB DESCRIPTION	PROJECT F. P. I. ON	
JOB DESCRIPTION  PROCEDURE NO. LTGG_REV/DATE  2027 TECHNOLUE NO. LTGGAR REV/DATE  2027 TECHNOLUE NO. L		
MATERIAL  SCOPE  SECULIA SITUATION  SECULIAN  SECULIAN  TEST DETAILS  METHOD  SECULIAN  SECULIAN		1000
TEST DETAILS  METHOD  SPELIORESCENT VISIBLE  SWATER WASH  SOLVENT REMOVABLE  POST EMULSIPED  PARKEY BRAND  MACK NA FLOCK  AND MINIMUM DWELL TIME  POST EMULSIPED  BLACK LIGHT SN / 6 5 0 0 OUTPUT> 1000 / MINIMUM DWELL TIME  PENETRANT REMOVER  AND MINIMUM DWELL TIME  Y 5 0 MIN. UND THERE  SIMPLATE SN / 6 5 0 0 OUTPUT> 1000 / GR SURFACE  PENETRANT REMOVER  AND MINIMUM DWELL TIME  NON ACUEOUS  AND MINIMUM DWELL TIME  NON ACUEOUS  AND WELLOSE  SURFACE  SU	JOB DESCRIPTION PROCEDURE NO. LT-00 REV./DATE	2007 TECHNIQUE NO. LT-TOUT REV./DATE 2007
METHOD    FLUORESCENT   VISIBLE   WATER WASH   SOLVENT REMOVABLE   POST EMULSIFIED   FAMILY BRAND   MARCH A PLACE     BLACK LIGHT SIN   GLOVENT REMOVABLE   AND REMOVABLE   POST EMULSIFIED   FAMILY BRAND   MARCH A PLACE     BLACK LIGHT SIN   GLOVENT REMOVABLE   AND REMOVED   AND REM	PARTNO. STANGESS STEEL	MATERIAL ALU DINE ALUNINGTHICKNESS -
METHOD    PLUCHESCENT   VISIBLE   WATER WASH   SOLVENT REMOVABLE   POST EMULSIFIED   POST EMULSIFIED   PAMILY BRAND   MARCH CALL   VISIBLE   BLACK LIGHT SIN   64.57   OUTPUT > 1000 p. WICK!   AMBIENT < 2 fc     PENETRANT EACH   PAMILY BRAND   MARCH CALL   VISIBLE   BLACK LIGHT SIN   64.57   OUTPUT > 1000 p. WICK!   AMBIENT < 2 fc     PENETRANT EACH   PAMILY BRAND   MARCH CALL   VISIBLE   BLACK LIGHT SIN   64.57   OUTPUT > 1000 p. WICK!   AMBIENT < 2 fc     PENETRANT EACH   PAMILY BRAND   MARCH CALL   PAMILY BRAND   PAMILY BRA	SCOPE WET PLUM RESCENT LI	QUID PENETRANT. IN SPECTION
METHOD PRINCESCENT   VISIBLE   WATER WASH   SOLVENT REMOVABLE   POST EMULSIFIED PAMILY BRAND   MARCHANT   MARC	CARRIES OUT 100	% EXTENSE
FAMILY BRAND  MACUA FLUX  PENETRANT Z L G P MINMUM DWELL TIME 7570 MN.  LIGHTING EQUIP. FLASHIGHT   TROUBLELIGHT   OUTPUT>1000 ft @ SURFACE  PENETRANT REMOVER   12 MINMUM DIVELL TIME   10 MN.  DEVELOPER TYPE   NA AGUECUS   AQUECUS   DRY  TEST SURFACE   SURFACE   NA AGUECUS   AQUECUS   DRY  TEST SURFACE CONDITION   AS GROUND   AS WELDED   MACHINED   SHOT BLASTED   CLEAN BARRE METAL  SURFACE CONDITION   AS GROUND   AS WELDED   MACHINED   SHOT BLASTED   SO CA125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F   > 52°C/125°F    LOCAST LIBE U. O. 5 G J O   10°C/150°F   3°10°C/150°F TO 52°C/125°F   > 52°C/125°F	TEST DETAILS	
PENETRANT PAGNORN # 2		
PENETRANT REMOVER    MINIMUM DRELLTIME   10   MIN.   IGHT METER SIN		
DEVELOPER 1/19   S. MINNAM DWELL TIME   10 MIN. LIGHT METER SIN   2   8   6   CAL DUE DATE DEVELOPER TYPE   MON AQUEOUS   AQUEOUS   DRY   MACHINED   TEST SURFACE   MACHINED   SHOT BLASTED   CLEAN BARR METAL SURFACE CONDITION   AS GROUND   AS WELDED   MACHINED   SHOT BLASTED   CLEAN BARR METAL SURFACE CONDITION   AS GROUND   A "CLEAN BARR METAL SURFACE CONDITION   AS GROUND   A "CLEAN BARR METAL SURFACE CONDITION   AS GROUND   A "CLEAN BARR METAL SURFACE CONDITION   A "CLEAN BARR ME		
DEVELOPER TYPE SURFACE  SURFACE CONDITION AS GROUND AS WELDED MACHINED SURFACE TO 10°C/50°F TO 52°C/125°F ACCIDENTIAL SURFACE TO 10°C/50°F TO 52°C/125°F ACCIDENTIAL SURFACE TEMPERATURE AND AS GROUND AS GROU		
SURFACE CONDITION AS GROUND AS WELDED MACHINED SHOT BLASTED CLEAN BARE METAL SURFACE TEMPERATURE 4-4-0/20°F -4-0/20°F -4-0/20°		
Superace Temperature:		
RESULTS- ( METRIC   IMPERIAL)  I CLOSSTUBE W.O. 5622-1  I CLOSSTUBE W.O. 5622-1  I CLOSSTUBE W.O. 5597/9  I CLOSSTUBE W.O. 55930  SEE EUE'S W.O. 56335  ANOCUNIT'S W.O. 56462  I Old7/60  STORE W.O. 56335  ANOCUNIT'S W.O. 56462  I Old7/60  STORE EUE'S W.O. 56335  ANOCUNIT'S W.O. 56462  I Old7/60  In convenient of Averee Grap Inc. to perform service extends and yo bear service; provided for in writing. Under no eicenstances shall such services extend beyond the performance of the required services. It is expressly analyzerous that the extending convenient in the control of		
Closs Tube . W. o. 56 221  Closs Tube . W. o. 56 221  Closs Tube . W. o. 559 / 9  Closs Tube . W. o. 559 / 9  Closs Tube . W. o. 559 / 9  Closs Tube . W. o. 56 335  Alount Ts . O. 56 335  Alount Ts . O. 56 46 2  Indianated for inviting. Under no circumisances shall such services extend beyond the performance of the requested services. It is expressly understood that descriptions, comments and expressions of update no circumisances shall such services extend beyond the performance of the requested services. It is expressly understood that descriptions, comments and expressions of update no circumisances shall such services extend beyond the performance of the requested services. It is expressly understood that the content of the requested services in the content of the requested services in the content of the requested services in the content of the requested by the emperior of the requested of the emperior of the requested by the emperior of the understood to the emperior of		10 C/30 F 10 52 C/125 F
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly sanderstood hat all descriptions, comments and expressions of opinion reflect the opinions of observations of Acuren Group Inc. based on information and assumptions supplied by the waterdoperator and are not intended not can they be construed as expressionable of the requested services from the construence of the requested services and are not intended not can they be construed as expressionability for the engineering, mainties. Across from pinc in no assuming any responsibilities of the owner/dependence and the owner/dependence responsibility for the engineering, mainties complete responsibility for the engineering, mainties of the services referred to herein exceed the amount paid for such services.  Standard of Care  In performing the services provided. Across Group Inc.  Signatures  Client Representative  DTR # E - G 3 S 2  PRINT  PRI	1 CROSTUBE W.O. 56221 1 CROSTUBE W.O. 55919 1 CROSSTUBE W.O. 55920 V 5 SLEEVE'S W.O 56335	Solosla
NAME (PRINT):  REVIEWED BY:  NAME INITIALS  CGSB Level SNT Level SNT Level SNT Level	that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. be represented that or other information provided by Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the of data or other information provided by Acuren Group Inc. is no event shall Acuren Group Inc.'s liability in respect of the performing the services provided. Acuren Group Inc. uses the degree, exare and skill ordinarily exercised under simil implied, is made or intended by Acuren Group Inc.  SIGNATURES  CLIENT REPRESENTATIVE  PRINT	seed on information and assumptions supplied by the ownerdoperator and are not intended nor can they be construed as wherefore ratio complier responsibility for the engineering, manufurture, repair and use decisions as a result of the exercices referred to herein exceed the amount paid for such services.  It circumstances by others performing such services in the same or similar locality. No other warrants, expressed or DTR # E -6 3 3 5 2.
NAME (PRINT): NAME INITIALS  1 TECHNICIAN 2 TECHNICIAN  CGSB Level SNT Level SNT Level SNT Level	TECHNICIAN (SIGNATURE):	
		2° TECHNICIAN  IL SNT LEVEL

		14.6			
				2	
			X		
	Class .				